

# **Direct**

## DIRECT UNVENTED STORAGECYLINDER WITH EXTERNAL EXPANSION VESSEL

**INSTALLATION MANUAL ISSUE 1 -2020** 

FOR MORE INFORMATION GO TO: **WWW.JOULEUK.CO.UK** 





#### **IMPORTANT**

By installing this product you agree to be bound by the terms and conditions supplied within this manual, or available for download via our website.

#### INTRODUCTION

This corrosion resistant Unvented cylinder is made from Duplex Stainless Steel. It is highly insulated with environmentally friendly foam enclosed in a rust resistant white steel case. It is a Direct Electric Water Heater as defined under the current ErP Directive and available in seven sizes from 90 - 300 litres.

To help ensure compliance with the relevant Water and Building Regulations all cylinder units are supplied complete with the necessary safety and control devices needed to connect to the cold water mains. In order to ensure high flow performance with minimum pressure drop even in lower pressure areas, pre-set high quality controls have been selected. This cylinder is approved to demonstrate compliance with Water Regulations and Building Regulations G3 & Part L.

#### STORAGE PRIOR TO INSTALLATION

This cylinder should be stored upright in a dry area and kept in its original packaging until immediately prior to installation.

#### **INSTALLATION PREREQUISITES**

This cylinder should only be installed by a competent installer holding their G3 unvented qualification or be a member of a competent persons scheme. The installation of this product is also notifiable under the Building Regulations. It is a legal requirement to inform Local Building Control of the intention to install and unvented cylinder.

#### ONCE COMPLETED THIS INSTRUCTION MANUAL IN ITS ENTIRETY SHOULD BE LEFT WITH THE HOME OWNER.

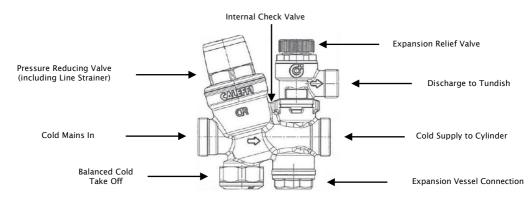
#### BENCHMARK

Benchmark places responsibilities on both manufacturers and installers. The purpose is to ensure that customers are provided with the correct equipment for their needs, that it is installed, commissioned and serviced in accordance with the manufacturer's instructions by competent persons and that it meets the requirements of the appropriate Building Regulations. The Benchmark Checklist can be used to demonstrate compliance with Building Regulations and should be provided to the customer for future reference.

Installers are required to carry out installation, commissioning and servicing work in accordance with the Benchmark Code of Practice which is available from the Heating and Hotwater Industry Council who manage and promote the scheme.

Visit www.centralheating.co.uk

#### **COLD INLET SET - THE CONNECTIONS**



#### COMPONENT LISTING

Cold Water Inlet Set	LOOSE
15 x 22mm Tundish	LOOSE
Temperature & Pressure Relief Valve	FITTED
Expansion Vessel	LOOSE
Expansion Vessel Bracket	LOOSE
Compression Nut Connection For Expansion Vessel	LOOSE
Immersion Heater(s) - Dependant on size & configuration	FITTED
Installation Manual	LOOSE
Benchmark Log Book - Found at the rear of this manual	LOOSE

#### WATER SUPPLY

This cylinder is capable of delivering over 50 litres per minute when connected to a suitable mains supply. The high quality inlet control set with its 3 bar operating pressure has been designed to make the most of the pressure and flow available however the performance of any unvented system is only as good as the water supply.

In unvented systems both hot and cold services are supplied simultaneously from the mains so the maximum possible on-site water demand must be assessed and the water supply should be tested to ensure it can meet these requirements.

If necessary consult the local water supplier regarding the likely pressure and flow rate availability. It is important that site pressure readings are taken under dynamic flow conditions, high pressures under zero flow conditions are not necessarily indicative of satisfactory performance. A minimum of 1.5 bar at 20 l/m flow should be available. Where mains inlet pressures are likely to exceed 10 bar then an additional upstream pressure reducing device should be fitted.

A minimum of 22mm supply pipe-work should ideally be provided and existing 1/2" (15mm) cold mains pipe-work may need to be upgraded. Hard water treatment should be considered in areas where the CaCo<sub>3</sub> content is greater than 200ppm.

#### CHANGE OF WATER SUPPLY

The changing or alternating from one water supply to another can have a detrimental effect on the operation and/or life expectation of the water heater storage cylinder, pressure temperature relief valve and heating unit. Where there is a changeover from one water supply to another, e.g., a rainwater tank supply, bore water supply, desalinated water supply, public reticulated water supply or water brought in from another supply, then water chemistry information should be sought from the supplier or it should be tested to ensure the water supply meets the requirements given in these guidelines for the manufacturer's warranty to apply.

#### WATER CHEMISTRY

This water heater must be installed in accordance with this advice to be covered by the warranty. This water heater is manufactured to suit the water conditions of most public reticulated water supplies. However, there are some known water chemistries which can have detrimental effects on the water heater and its operation and/or life expectancy. If you are unsure of your water chemistry, you may be able to obtain information from your local water supply authority.

#### WATER CHEMISTRY LEVELS AFFECTING WARRANTY

The warranty of this water heater will not cover resultant faults on components including the storage cylinder where water stored in the storage cylinder exceeds at any time any of the following levels: -

WATER COMPONENTS	MAXIMUM PERMITTED LEVELS
TOTAL DISSOLVED SOLIDS	600mg/Litre
TOTAL HARDNESS	200mg/Litre
CHLORIDE	300mg/Litre
MAGNESIUM	10mg/Litre
CALCIUM	20mg/Litre
SODIUM	150mg/Litre
IRON	1 mg/Litre
MAXIMUM pH	9.5
MINIMUM pH	6.5

## **TOTAL DISSOLVED SOLIDS (TDS)**

Some water analysis reports may state the conductivity of the water rather than the level of total dissolved solids. Conductivity, measured in micro siemens per centimetre ( $\mu$ S/cm), is directly proportional to the TDS content of the water. TDS, in mg/L, is approximately 70% of the conductivity in  $\mu$ S/cm. The warranty will not cover resultant faults to the storage cylinder if this water heater is connected at any time to a water supply where the TDS content of the water exceeds 600 mg/L. 16 In locations where TDS approaches 600 mg/L, e.g. due to sediment, we strongly recommend fitting **a** appropriate filter to ensure water entering or in the water heater does not exceed this level at any time i.e. due to sediment build up.

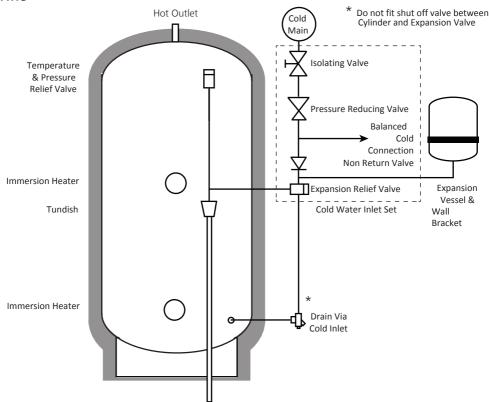
#### SITING THE UNIT

This cylinder can be positioned virtually anywhere in the dwelling but it should be remembered that for every 1 metre that an outlet is above the cylinder, the pressure will be reduced by 0.1 bar. If siting outside the heated envelope of the dwelling such as in a garage or attic then frost protection should be provided and exposed pipework should be insulated.

This cylinder must be supported on a flat base capable of supporting the weight of the cylinder when full. The minimum recommended cupboard size is 650mm square.

It's important that consideration is given to access for maintenance of the valves. The immersion heaters are 400 mm long and access space should be provided for possible future replacement, also adequate access to remove and re-install the cylinder in the event of a problem.

#### **SCHEMATIC**



#### COLD MAINS PIPEWORK & EXPANSION VESSEL

Run the cold main through the building to the place where the cylinder is to be installed. Take care not to run the cold pipe near hot water or heating pipe work so that the heat pick up is minimised. Identify the cold water supply pipe and fit an isolating valve (not supplied). A 22mm BS1010 stopcock can typically be used but a 22mm quarter turn full bore valve would be better as it does not restrict the flow as much. Do not use "screwdriver slot" or similar valves.

Make the connection to the cold feed of the cylinder and incorporate a drain valve. Position the inlet control just ABOVE the Temperature & Pressure Relief Valve (TPRV) mounted on the side of the cylinder. This ensures that the cylinder does not have to be drained down in order to service the inlet control set. Ensure that the arrow points in the direction of the water flow. Select a suitable position for the expansion vessel. Mount it to the wall using the bracket provided. Use the compression connection supplied to connect the vessel into the cold water pipe adjacent to the cold feed point on the cylinder. There must be no obstruction or flow restriction between the cylinder and the expansion vessel.

#### BALANCED COLD CONNECTION

If there are to be showers, bidets or monobloc taps in the installation then a balanced cold supply is necessary. There is a 22mm balanced connection on the inlet control set. All outlets in the house will be controlled to a maximum of 3.0 bar.

#### HOT WATER PIPEWORK

Run the first part of the hot water distribution pipework in 22mm. This can be reduced to 15mm and 10mm as appropriate for the type of tap etc. Your aim should be to reduce the volume of the hot draw off pipework to a practical minimum so that the time taken for the hot water is as quick as possible.

Do not use monobloc mixer tap or showers if the balanced cold connection is not provided, the unit will back pressurise and result in discharge. Ensure that the top of the vessel is accessible for servicing.

#### **SECONDARY CIRCULATION**

Secondary return systems are not recommended with electrically heated cylinder, and we suggest consideration should be given to a trace heated circuit. Where secondary circulation is unavoidable a circulator suitable for potable water must be used in conjunction with a non return valve to prevent backflow. The return connection should be made with a swept tee into the cold feed pipework directly above the drain connection. It may be necessary to incorporate an extra expansion vessel into the circuit to accommodate the increased system water volume in larger secondary circualtion systems.

#### **IMMERSION HEATERS**

This cylinder is now classified under the ErP Directive as an Electric Water Heater which must have a minimum energy rating of Band C - see data label. To achieve this, the immersion heater installed is fitted with a self- thinking Smart Thermostat as defined by the ErP Directive. Where the cylinder has multiple heaters only the lower heater will be smart formatted. The Smart immersion heater is clearly defined by a grey composite head cap affixed by the three screws. Upper immersion heaters continue to have white composite caps affixed with a center threaded pole and a traditional mechanical thermostat. Instructions for the installation, operation and usage of the two thermostats differ and are detailed below. All standard supply is with immersion heater elements of 3 Kilowatt output at 240 Volts. Incoloy elements, double pole thermal isolation and 1¾" BSP threaded head.

#### **ELECTRICAL CONNECTION- 3kW - Figure 1**

The electrical installation should only be effected by a suitably qualified electrician in accordance with latest I.E.E. regulations. Ensure the electrical supply is isolated before working on the system.

The electrical supply to each immersion heater must be fused at 13A via a double pole isolating switch with a separation of at least 3mm to both poles to BS 3456.

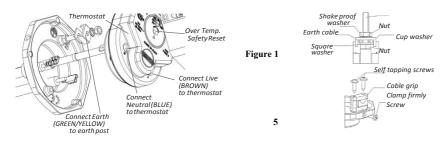
The cable must be 2.5mm2 heat resistant (85°C HOFR) sheathed flex complying to BS 6141:1981 Table 8. Do not use a cable of lesser rating.

For immersion heaters other than 3Kw consult wiring requirements supplied with the immersion heater.

Do not operate the immersion heater(s) until the unit is full of water. If any sterilisation liquid is in the cylinder do not operate the immersion heater(s) as this will cause premature failure. Electric to be supplied by a fused supply compliant with local regulations, and fitted by a qualified Part P Electrician.

#### This device must be earthed

Earth connection, (green & yellow), should be made firmly to the earth post marked "E", using the terminal attachments provided. Live connection, (brown), from the mains supply cable to the thermostat terminal marked "L". Neutral connection, (blue), from the mains supply cable to the thermostat terminal marked "N".



#### WIRING - 3kW

As per instruction above, our 3kW immersion heaters MUST be wired in 2.5mm heat resistant cable, failure to do so can cause nuisance tripping and we will be unable to support your installation until this has been corrected. For alternative rated immersion heaters consult the instructions supplied with the element.

#### **COMMERCIAL / HEAVY DUTY / CONSTANT USE**

For commercial / heavy duty installations where constant usage / reheat is required or where an external programmer designed for immersion heaters is not present then Titanium immersion heaters must be fitted in order to comply with the warranty.

#### RECOMMENDED TEMPERATURE SETTINGS

For domestic usage a temperature set of 55°C -60°C is the norm. This is above the growth temperature area for Legionella and low enough to prevent nuisance high limit tripping of the thermostat and unnecessary scaling.

#### **SMART THERMOSTAT OPERATION**

The Smart thermostat is a Thermowatt T-Mec2 thermostat and its function is controlled by a single control knob, slotted to accept a screwdriver.

ECO setting - (Figure 2) Economy Smart mode-This is the factory setting in which the thermostat is supplied. This setting provides the maximum energy efficiency and uses self-thinking smart technology to learn the user's habits to control water temperature to suit established demand. During the first weeks operation the thermostat will operate at 70°C whilst recording hot water usage, and in each subsequent week adjusts automatically to the most efficient use of electricity. Care must be taken when using hot water during the first week of operation as delivered water will be hotter than usual. Should the power supply be interrupted the thermostat will lose all recorded data and revert back to learning mode, i.e. 70°C for one week. The antibacterial mode will function.

In applications of erratic or sporadic usage the Smart thinking thermostat may not be able to establish regular usage patterns effectively. In such an instance use OPK setting.

OPK setting - (Figure 3) Basic Electronic Thermostat mode or Off Peak mode-This setting will control temperature to 60°C without Smart control, and is unaffected by any interruption in manual switching or by timer such as off peak tariffs, (Economy 7/10), type installations. Some Smart meters may require this setting. Antibacterial mode will still function.

OFF setting - (Figure 4) In this mode the thermostat will not operate, only the double pole safety cut-out will function. Antibacterial mode will not function.

\*setting - (Figure 5) Antifreeze mode-This setting will maintain a water temperature of 20°C to prevent the cylinder from freezing. This setting may be preferred for holiday periods. Antibacterial mode will function. Setting the thermostat to MAX (Figure 6) will control the water temperature to a maximum of 70°C. The water temperature may be adjusted to a lower setting by adjusting the control knob anti-clockwise to a point where the lowest setting is 10°C. Antibacterial mode will still function.

#### MECHANICAL THERMOSTAT OPERATION - UPPER HEATER

The mechanical thermostat has an adjustable control operating between  $20^{\circ}$ C and  $65^{\circ}$ C. Usual desired domestic setting is between  $55^{\circ}$ C and  $60^{\circ}$ C. The thermostat is supplied set at  $c60^{\circ}$ C. To set turn to maximum, (fully clockwise), and back off, (anticlockwise), approx a quarter of its travel then effecting minor adjustment to suit personal taste.

#### THERMAL CUT-OUT, BOTH SMART AND MECHANICAL THERMOSTATS

Should the water cylinder attempt to overheat, (80°C), the thermal cut-out will activate. This will isolate both the live and neutral connections within the immersion heater. This also may trip during a power spike. To re-set isolate the power supply and allow the cylinder to cool down. Remove head cap and press high limit cut-out re-set button on top of thermostat. Should there be continued tripping of this safety device consult a qualified electrician to investigate power supply and/or replace thermostat.

#### **REPLACEMENT IMMERSION HEATERS - ALL TYPES**

Replacement immersion heaters, in all formats, for your water heater are available, and should be obtained via the cylinder manufacturer to ensure the correct specification is supplied, and warranty is not compromised. Standard heaters have incoloy elements, a 1½" BSP threaded head and standard rating of 3Kw at 240 Volts. Check the label detail on the head before ordering as alternative specifications are available.

The 'O' ring on the head of the immersion heater should be correctly positioned and lubricated with a WRAS approved silicon lubricant before fitting. Screw in hand-tight until almost sealed then gently tighten as the 'O' rings will seal easily. Remake wiring connection as per instructions provided.











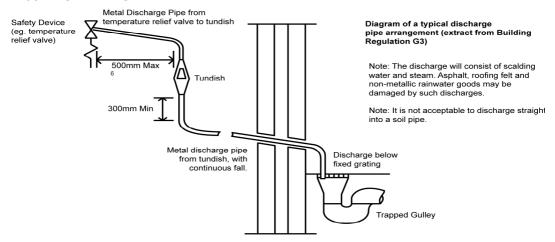
Figure 2

Figure 3

Figure 5

Figure 6

#### DISCHARGE ARRANGEMENT



Full detail of Building Regulation G3 is available as a free download from: www.planningportal.gov.uk. The discharge from both the temperature relief and expansion relief valves can be joined together via a 15mm end feed tee.

It is important that any discharge water does not collect in this pipe-work and can run freely to the tundish.

The tundish should be mounted in a vertical and visible position located in the same space as the unvented hot water storage system and be fitted as close as possible and within 600mm of the safety device e.g. the temperature relief valve. The discharge pipe-work from the tundish must be routed in accordance with Part G3 of the Building Regulations.

The discharge pipe from the tundish should terminate in a safe place where there is no risk to persons in the vicinity of the discharge, be of metal and:

- Be at least one pipe size larger than the nominal outlet size of the safety device unless its total equivalent hydraulic resistance exceeds that of a straight pipe 9m long i.e. discharge pipes between 9m and 18m equivalent resistance length should be at least two sizes larger than the nominal outlet size of the safety device, between 18m and 27m at least 3 sizes larger, and so on. Bends must be taken into account in calculating the flow resistance. An alternative approach for sizing discharge pipes would be to follow BS6700 Specification for design installation, testing and maintenance of services supplying water for domestic use within buildings and their curtilages.
- Have a vertical section of pipe at least 300mm long, below the tundish before any elbows or bends in the pipework and be installed with a continuous fall of at least 1 in 200 thereafter.
- · Be installed with a continuous fall.
- Any discharge should be visible at the tundish. See regulations for instruction relating to dwellings occupied by persons with impaired vision or mobility.

From the tundish, pipework should terminate in a safe place where there is no danger to persons in the vicinity of the discharge. Examples of acceptable discharge arrangements include:

- 1. To a trapped gully with outlet below a fixed grating and above water seal.
- Downward discharges to low level, within 100mm, above external surfaces such as car park, hard standing, grassed area with protective wire cage to prevent contact but retaining visibility of discharge.
- 3. Discharge at high level into metal hopper and metal downipe with the termination point clearly visible or onto roof capable of withstanding high temperature discharge and at least 3m away from plastic guttering system.

Building Regulation G3 allows for the usage of non-metallic pipework within the tundish discharge (D2): The discharge pipe (D2) should be made of a) metal or b) other material that has demonstrated to be capable of safely withstanding high temperatures of water discharged and is clearly and permanently marked to identify the product and the performance standard. The discharge should not be connected to a soil discharge stack unless it can be demonstrated of safely withstanding the high temperature of water discharge, in which case it should;

- Contain a mechanical seal, not a water trap, which allows water into the branch pipe but not foul air from the drain to be ventilated through the tundish.
- 2. Be a separate branch pipe with no sanitary appliances connected to it.
- Plastic pipes used as branch pipes with the discharge should be Polybutalene (PB) or cross linked polythene (PE-X) complying national standards such as Class S of B7291-2:2006 or Class S of BS7291-3:2006 respectively.
- 4. Be continuously marked with a warning that no sanitary appliances should be connected to the
- Plastic pipes should be joined and assembled with fittings appropriate to the circumstances in which they are used as set out in BS EN 1043-1:2002.

#### **IMPORTANT**

THE FOREGOING IS AN APPRAISAL OF BUILDING REGULATION DETAIL AND IT IS ESSENTIAL THE INSTALLER GAINS KNOWLEDGE OF THE FULL REQUIREMENTS PRIOR TO PRODUCT INSTALLATION. FOR QUERIES WITH REGARD TO DISCHARGE ARRANGEMENTS CONTACT YOUR LOCAL BUILDING CONTROL OFFICE.

#### **COMMISSIONING - FILLING THE SYSTEM**

Check all connections for water tightness including any factory made connections such as the temperature and pressure relief valve as these may have loosened during transit. The pressure in the expansion vessel should be checked to ensure it is 3 bar (45PSI). The valve is of the car tyre (Schrader) type. The hot tap furthest away from the cylinder should be opened before filling the system to let air out. The system should be flushed before use. The remaining taps should be opened in turn to expel air. The Benchmark Commissioning Checklist shall be completed upon commissioning by the installer.

#### **DIRECT UNITS**

The system must be fully filled and flushed before switching on the power to the immersion heaters and allowing the unit to heat up. The immersion heater is supplied preset at 60°C. Turning fully to + sets to approx 65°C.

## STORAGE TEMPERATURE

A storage temperature of 55-60°C is normal for both direct and indirect cylinder. In hard water areas consideration should be given to reducing this to 55-60°C. In many healthcare applications the guidance on Legionella control and safe water delivery temperatures will require storing the water at 55-60°C, distributing at lower temperatures and using thermostatic mixing valves to control the final temperature. For details consult the NHS estates guidance on safe hot water temperatures.

#### SAFETY VALVE CHECKS

Any water coming from either the expansion relief valve or the temperature / pressure relief valve during heat up is indicative of a problem which needs to be identified and rectified. The temperature relief and expansion relief valves should be fully opened, one at a time then both together allowing as much water as possible to flow through the tundish. Check that your discharge pipework is free from debris and is carrying the water away without spillage over the tundish and release the valves and check that they reseat properly.

#### DRAINING

Isolate from the electrical supply to prevent the immersion heaters burning out. Isolate the unit from the cold mains. Attach a hose to the draining tap ensuring it reaches to a level below the unit (This will ensure an efficient syphon is set up and the maximum amount of water is drained from the unit). Open the hot tap closest to the unit and open the draining tap.

#### WARNING!

WATER DRAINED OFF MAY BE VERY HOT!

#### **ANNUAL SERVICING**

A competent installer should carry out the following checks on an annual basis, ideally at the same time as the annual boiler service.

- 1. The expansion relief valve on the inlet control set should be eased open allowing water to flow for 5 seconds. The valve should then be closed making sure it resets correctly. Repeat this procedure with the pressure / temperature relief valve. Always insure that the discharge pipework is allowing the water to drain away adequately. If not check for blockages etc. and clear.
- Ensure that any immersion heaters that are fitted are working correctly and that they are controlling the water at a temperature of between 55°C and 65°C.
- 3. Make sure the pressure in the expansion vessel is charged to 3 bar. Turn off the water supply to the unit and open a hot tap first. The valve on the expansion vessel is a Schrader (standard car tyre) type. Air or CO<sup>2</sup> can be used to repressurise the expansion vessel.
- 4. Remove the head on the inlet control set by unscrewing, and clean the mesh filter within.
- 5. The benchmark service record supplied within this manual shall be updated at each service by the installer.

#### SERVICING

SERVICING MUST BE CARRIED OUT ANNUALLY & SHOULD ONLY BE CARRIED OUT BY COMPETENT INSTALLERS AND ANY SPARE PARTS USED MUST BE PURCHASED FROM US. NEVER BYPASS ANY SAFETY DEVICES OR OPERATE THE UNIT WITHOUT THEM FULLY OPERATIONAL.

YOUR GUARANTEE MAY BE VOID WITHOUT PROOF OF ANNUAL SERVICING. THE COMMISSIONING CERTIFICATE SUPPLIED AT THE REAR OF THIS MANUAL SHOULD ALSO BE COMPLETED BY THE INSTALLER.

#### **GUARANTEE**

This cylinders stainless steel vessel carries a 25 year guarantee against faulty materials or manufacture provided that:

- · It has been correctly installed as per this document and all the relevant standards, regulations and codes of practice in force at the time, and the Benchmark Commissioning Checklist has been completed.
- It has not been modified in any way, other than by the manufacturer.
- It has not been misused, tampered with or subjected to neglect.
- It has only been used for the storage of potable water.
- It has not been subjected to frost damage.
- The unit has been serviced annually.
- The benchmark service record has been filled in after each annual service by the installer.
- The guarantee period starts from the date of purchase and no registration is required.
- The extended guarantee is not transferable, and rests with the original householder.
- The system is fed from a public mains water supply.
- Store temperatures do not exceed 65°C
- Installations are made only in the UK & Republic Of Ireland.
- The water supply does not have a Chloride content greater than 300ppm.
- Units are not installed with uncontrollable heat sources (E.g. Wood Burning Stoves).
- · For commercial / heavy duty installations where constant usage / reheat is required Titanium immersion heaters must be fitted in order to comply with the warranty.

Please note that invoices for servicing may be requested to prove that the unit has been serviced annually.

All the components fitted to / or supplied with the cylinder carry a 2 year guarantee. The guarantee starts when the cylinder is first filled.

#### **EXCLUSIONS**

THE EFFECTS OF SCALE BUILD UP. ANY LABOUR CHARGES ASSOCIATED WITH REPLACING THE UNIT OR ITS PARTS. ANY CONSEQUENTIAL LOSSES CAUSED BY THE FAILURE OR MALFUNCTION OF THE UNIT.

#### **CLAIMS**

ON THE RARE OCCASION WHEN A FAULT OCCURS WE WILL ONLY CONSIDER SENSIBLE BROKEN DOWN CLAIMS SUBMITTED IN FULL AT THE THE TIME THE FAULTY PART / CYLINDER IS RETURNED. WE WILL NOT COVER CLAIMS FOR EXCESSIVE TRAVELLING TIME WHERE AN INSTALLER HAS CHOSEN TO MORE MILE FROM THAN 30 THEIR COSTS CAN NOT BE RECOVERED FOR THE REMOVAL OF A FAULTY UNIT FROM A DIFFICULT TO REACH AREA, OR AREA WHERE THE CYLINDER ACCESS HAS BEEN RESTRICTED, THIS IS IN CONTRADICTION WITH OUR INSTALLATION GUIDELINES WHERE A UNIT SHOULD ALWAYS BE ALLOWED SUITABLE PROVISION FOR REPLACEMENT.

CLAIMS WILL NOT BE ACCEPTED FOR UNITS THAT HAVE NOT BEEN INSTALLED IN ACCORDANCE WITH THIS MANUAL.

#### GUIDANCE IN THE EVENT OF A PROBLEM

If you have a problem in the first year contact the plumber who fitted the unit. Thereafter contact the plumber who carries out the annual servicing for you. If your cylinder develops a leak we will supply you with a new one. We ask for an up-front payment prevent fraud.

We will require the original unit to be returned to us for inspection along with a copy of your service record and If you have a problem in the first year contact the plumber who fitted the unit. Thereafter contact the plumber who carries out the annual servicing for you. If your cylinder develops a leak we will supply you with a new one. We ask for an up-front payment to prevent fraud.

We will require the original unit to be returned to us for inspection along with a copy of your service record and commissioning checklist. If it is confirmed that it has failed within the terms of the warranty your up front payment will be refunded. If a component part fails within the two year guarantee period we will send you a new one again with an upfront charge. Credit card details may be taken to prevent fraud. We ask you to post the faulty part back to us within one month by recorded delivery. Once the part has been tested and proven faulty a refund will be issued.

#### USER INSTRUCTION

Your stainless system is automatic in normal use and requires only annual servicing. You should employ an competent installer to perform the annual servicing. It is your responsibility to ensure the cylinder is serviced annually and the Service Record is maintained. Failure to do so may adversely affect the warranty.

#### **DISCHARGE AT THE TUNDISH**

#### IF WATER IS FLOWING FROM THE SAFETY VALVES THROUGH THE TUNDISH THIS INDICATES A FAULT CONDITION AND ACTION IS NEEDED.

If this water is hot turn the boiler and / or the immersion heater off. Do not turn off the water until the discharge runs cool. The discharge may also stop.

CONTACT A COMPETENT PLUMBER OUT TO SERVICE / MAINTAIN THE UNIT. Tell them you have a fault on an unvented cylinder. We stock all the spare parts they may need.

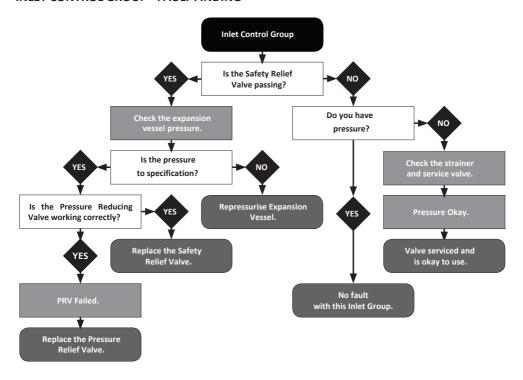
## **UNVENTED CYLINDER - FAULT FINDING**

Symptoms.	Possible Causes	Follow up action.
Cylinder appears to leak from within the case.	Loose cylinder connection.	Check all connection points including immersion heaters to ensure integrity of joint and remake any suspect joints.
Expanion Valve operates and water is visable at the Tundish.	Possible fault at Pressure Reducing Valve.	Follow fault finding information for Inlet Control Group.
	Back pressure from the system.	Check all mixer type outlets are served by a balanced cold service. Where not repipe or install bespoke pressure reducing valve to offending outlet.
Expansion Valve operates when cylinder is heated.	Possible fault at Expansion Vessel.	Follow fault finding information for Expansion Vessel.
Noise when operating tap outlet.	Insecure Pipework.	Increase the number of pipe clips.
Reduced water flow.	External works to public mains.	Wait for works to be completed.
	Debris from water mains.	Strip & clean or replace Inlet Control Group.
	Pressure Reducing Valve sticking.	Strip & clean or replace Inlet Control Group.
No hot water available.	Immersion heater failure.	Follow fault finding information for Immersion Heater

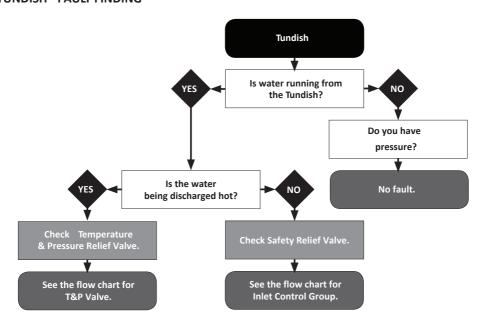
## **EXPANSION VESSEL - FAULT FINDING**

Symptoms.	Possible Causes	Follow up action.
Discharge of water from the Relief Valve.	Expansion Vessel is too small.	Vessel needs resizing and installation by appropriately qualified engineers.
	Pre-charge set incorrectly on vessel installation.	Pre-charge requires setting while system is de-pressurised according to cylinder manufacturers recommendations.
	Membrane is ruptured and may require replacement.	Replace membrane or entire vessel. Inspect Shrader valve for leaks or damage.
	Membrane may be partially de-pressurised due to natural losses and require re-pressurisation.	Re-pressurise or consider replacement depending on age of vessel and amount of pressure lost. Inspect Shrader valve for leaks or damage.
Leak from Flange or Water Connection.	Failure of Flange Plate.	Replace Flange Plate or entire Vessel.
	Loss of torque in Flange retaining bolts.	Re-tighten bolts as needed.
	Ruptured membrane has caused corrosion of vessel body resulting in pinhole leak.	Entire Vessel must be replaced. Inspect Shrader valve for leaks or damage.
Vessel appears to be fully of liquid when system is cold.	Membrane is de-pressurised.	Replace membrane or entire vessel. Inspect Shrader valve for leaks or damage.
Water is discharged from vessel when Shrader pin is de-pressed for inspection of air pressure.	Membrane is ruptured.	Membrane or vessel requires replacement.

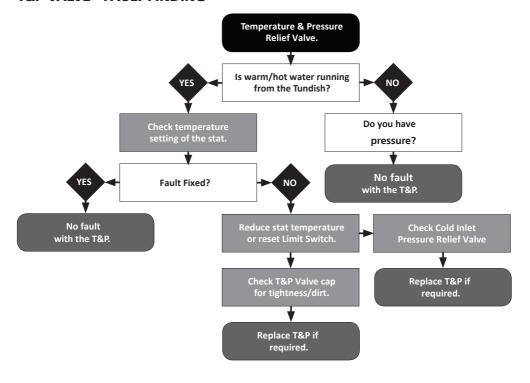
#### **INLET CONTROL GROUP - FAULT FINDING**



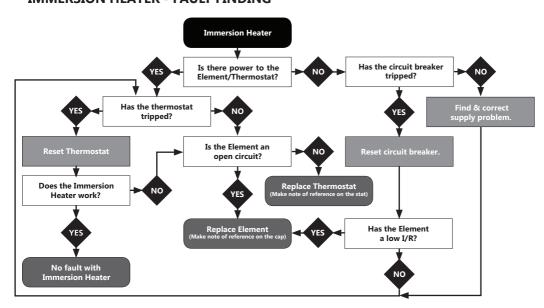
#### **TUNDISH - FAULT FINDING**



#### **T&P VALVE - FAULT FINDING**



#### **IMMERSION HEATER - FAULT FINDING**



#### MAINS PRESSURE HOT WATER STORAGE SYSTEM COMMISSIONING CHECKLIST

This Commissioning Checklist is to be completed in full by the competent person who commissioned the storage system as a meademonstrating compliance with the appropriate Building Regulations and then handed to the customer to keep for future refer		
Failure to install and commission this equipment to the manufacturer's instructions may invalidate the warranty but does not aff	ect statutory ric	ghts.
Customer Name Telephone Number		
Address		
Cylinder Make and Model		
Cylinder Serial Number		
Commissioned by (print name) Registered Operative ID Number		
Company Name Telephone Number		
Company AddressCommissioning Date		
To be completed by the customer on receipt of a Building Regulations Compliance Certificate*:		
Building Regulation Notification Number (if applicable)		
		=
ALL SYSTEMS PRIMARY SETTINGS (indirect heating only)		)
Is the primary circuit a sealed or open vented system?	Open	]
What is the maximum primary flow temperature?		_ ∘c _
		=
ALL SYSTEMS		)
What is the incoming static cold water pressure at the inlet to the system?		bar
Has a strainer been cleaned of installation debris (if fitted)?	No	1
Is the installation in a hard water area (above 200ppm)?	No	Ī
If yes, has a water scale reducer been fitted?	No	ī
What type of scale reducer has been fitted?		
What is the hot water thermostat set temperature?		] ∘c
What is the maximum hot water flow rate at set thermostat temperature (measured at high flow outlet)?		l/min
Time and temperature controls have been fitted in compliance with Part L of the building Regulations?	Yes	1
Type of control system (if applicable)  Y Plan S Plan	Other	1
Is the cylinder solar(or other renewable compatible)?	No	1
What is the hot water temperature at the nearest outlet?		l∘c
All appropriate pipes have been insulated up to 1 meter or the point where they become concealed	Yes	1
An appropriate pipes have been insulated up to 1 meter of the point where they become concealed	163	
UNVENTED SYSTEMS ONLY		
Where is the pressure reducing valve situated (if fitted)?		
What is the pressure reducing valve situated (in Integr):		bar
Has a combined temperature and pressure relief valve and expansion valve been fitted and discharge tested?  Yes	No	
	Yes	1
The tundish and discharge pipework have been connected and terminated to Part G of the Building Regulations  Are all energy sources fitted with a cut out device?  Yes	No No	1
		1
Has the expansion vessel or internal air space been checked?	No	
THERMAL STORES ONLY		٦.
What store temperature is achievable?		°C
What is the maximum hot water temperature?		
ALL INSTALLATIONS	_	7
The hot water system complies with the appropriate Building Regulations	Yes	1
The system has been installed and commissioned in accordance with the manufacturer's instructions	Yes	
The system controls have been demonstrated to and understood by the customer	Yes	
The manufacturer's literature, including Benchmark Checklist and Service Record, has been explained and left with the customer	Yes	ر <u> </u>
Commissioning Engineer's Signature		— '
Customer's Signature		



<sup>\*</sup>All installations in England and Wales must be notified to Local Authority Building Control (LABC) either directly or through a Competent Persons Scheme.

A Building Regulations Compliance Certificate will then be issued to the customer.

## **SERVICE RECORD**

It is recommended that your hot water system is serviced regularly and that the appropriate Service Record is completed.

#### Service Provider

Before completing the appropriate Service Record below, please ensure you have carried out the service as described in the manufacturer's instructions.

SERVICE 1 Date	SERVICE 2 Date	
Engineer Name	Engineer Name	
Company Name	Company Name	
Telephone Number	Telephone Number	
Comments	Comments	
<u> </u>		
Signature	Signature	
SERVICE 3 Date	SERVICE 4 Date	_
Engineer Name	Engineer Name	
Company Name	Company Name	
Telephone Number	Telephone Number	
Comments	Comments	
Signature	Signature	
Signature	Signature	
SERVICE 5 Date	SERVICE 6 Date	
Engineer Name	Engineer Name	
Company Name	Company Name	
Telephone Number	Telephone Number	
Comments	Comments	
Signature	Signature	
		$\equiv$
SERVICE 7 Date	SERVICE 8 Date	
Engineer Name	Engineer Name	
Company Name	Company Name	
Telephone Number	Telephone Number	
Comments	Comments	
Signature	Signature	
CERNICE O. D. I.	CERNICE 40 Date	=
SERVICE 9 Date	SERVICE 10 Date	
Engineer Name	Engineer Name	
Company Name	Company Name	
Telephone Number	Telephone Number	
Comments	Comments	
<del></del>		
Signature	Signature	
Signature	) \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	—

#### THE HWA CHARTER

The Charter offers consumers quality assurance, product satisfaction, and confidence in the manufacturer, that they will deliver a service beyond just supplying the product.

The HWA Charter Code of Practice requires that, all members adhere to the following:

- To supply fit for purpose products clearly and honestly described.
- To supply products that meet, or exceed appropriate standards and building and water regulations.
- To provide pre and post sales technical support.
- To provide clear and concise warranty details to customers.





#### 1. DEFINITIONS

- on who accepts a quotation of the Company for the sale of the
- "Buyer" means the person who accepts a quotation of the Company for the sale of the Goods or whose odd for the Goods is accepted by the Company "Company" means RM Cylinders. "Confidence" means the terms and conditions of sale set out in this document and any special terms and conditions agreed in writing by the Company and the Buyer "Contant" means the contained for the present and sale of the Good. "Goods" means the goods which the Company is to supply and which the Buyer agrees "Free Team the practice of the Goods including the Company is to supply and which the Buyer agrees "Prizer" means the pract of the Goods including transport of supply and which the Buyer agrees are the contractions of the Company is to supply and which the Buyer agrees the Company is the Company of the Company is the Company of the Company is the Company of the Company of the Company of the Company of the Company is the Company of t
- to buy in accordance with these conditions
  "Price" means the price for the Goods including transport and insurance (if any) 1.2
  Any reference in these Conditions to any provision of a statute shall be
  construed as a reference to that provision as amended re-enacted or extended at the
- 1.3 The headings in these Conditions are for convenience only and shall not affect their

- terpretation
  BASIS OF SALE
  1 The Company shall sell and the Buyer shall purchase the Goods in acco
- 2.1.1 the Company's quotation (if provided by the Company and accepted by the
- Buyer), or 2,124 (if the Company does not submit a quotation and following a request or purported order from the Buyer for Goody) in accordance with the Company to the Buyer (ff one capted by the Buyer) subject in either case to these Conditions, which shall govern the Contract to the exclusion of any other terms subject to which shall govern the Goody or of the subject of purported to be accepted
- accepted. 2.2 Any variation to these Conditions (including any special terms and condition agreed between the parties) shall be inapplicable unless agreed in writing by the
- Company any since or recommendation given by the Company or its employees or 2.0 Am. But begin or its employees or gainst as to the storage application or use of the Goods which is not confirmed in writing by the Company is followed or acted large metricly at the Butyer's own risk and accordingly the Company shall not be liable or such as which is not so confirmed. Also the company is followed to a confirmed and the company of the company is followed to a confirmed and the company of the company of the company is followed by the company of the company of the company is followed by the company of the
- quotation price list acceptance of offer invoice or other document or information issued by the Company shall be subject to correction without any liability on the part of the
- Company
  2.5 All specifications, drawings, particulars of weight and dimension and
  performance data contained in any of the Company's literature are approximate
  2.6 The Company reserves the right to improve and/or modify any specifications,
  designs and dimensions without notice.
  2.7 For the avoidance of doubt nothing in these Conditions or any Contract shall
  confer on any third party any benefit not the right to enforce any term of these
  Conditions or any Contract whether pursuant to the Contracts (Rights of Third
  Conditions or any Contract whether pursuant to the Contract (Rights of Third Parties) Act 1999 or other

#### THE PRICE AND PAYMENT

- the Company's quoted price which shall only be valid for 30 days from its date which time the Price may be altered by the Company and shall be subject to
- the Company requoting; or 3.1.2 where no price has been quoted the Price listed in the then current price list of the Company sent by the Company to the Buyer from time to time.

  3.2 Except as otherwise stated in the Company's quotation or in any price list of the Company or otherwise agreed in writing between the Buyer and the
- any, all prices are given by the Company to include the Company's charges for
- and Company.

  3.4 [Subject to any special terms agreed in writing between the Buyer and the Company.] the Company may invoice the Buyer for the Price of the Goods on or at Company) the Company may invoice the Buyer for the Price of the Goods on or at any time after delivery of the Goods, for my installment of the Goodd unless the Goods are not be collected by the Buyer or the Buyer wrongship fails to take delivery. Price at my time after the Goods are to be collected by the Buyer or the Buyer wrongship fails to take delivery. Price at my time after the Company has tending the Buyer that the Goods are notely, to collection or (as the case may be) the Company has tendered delivery of the Goods. 25. Save as otherwise agreed in writing payment of the Price and VAT shall be downthin the agreed period from the date of the invoice without deduction or set off. Time for payment shall be of the economy.
- Into for payment shall be of the essence.

  3.6 If the Buyer finish to make any payment on the date then without projudice to any 3.6 If the Buyer finish to make any payment on the date date then without payment and the entitled as:
  3.6.1 cancel the contract or suspend any further deliveries to the Buyer
  3.6.2 approprists any payment made by the Buyer to such of the Goods (or the Goods supplied under any other contract between the Buyer and the Company) as the Company may think (if notovithstanding any purported appropriation by the Buyer)
- and
  3.6.3 charge the Buyer interest (both before and after any judgement) on the
  amount unpaid at the rate of 5% per cent per annum above Barclays Bank PLC base
  rate from time to time until payment in full is made (a part of a month being treated as a
  full month for the purpose of calculating interest)

#### 4. THE GOODS

- 4.11 The quantity and description of the Goods shall be as set out in the Company's quotation or in the Company's offer (as the case may be), and 4.12 the quality and specification for the Goods shall be as set out in the Company's quotation or (where there is no quotation) in the Company's literature
- Company's quotation or (where there is no quotation) in the Company's literature and brochure for the Cooks in question.

  4.2 The Buyer shall be responsible to the Company for ensuring the accuracy of the terms of any order and any information supplied for the Company as to its requirements (including but without limitation the use to which the Goods will be put and any applicable specifications) submitted by the Buyer and for giving the
- and any applicable specifications (admitted by the Buyer and for gyring the Company any necessive information relating to the Goods within a sufficient flue to Company and the Company and the Company and the Company in a Com agreed to be paid by the Company in settlement of any claim for infringement of any patent copyright design trade mark or other industrial or intellectual property right of any other person which results from the Company's use of the Buyer's specification or from compliance by the Company with the Buyer's instructions whether express or
- implied.

  At No order which has been accepted by the Company may be cancelled by the Buyer except with the agreement in writing of the Company and on terms that any deposit paid shall not be repsyable and that the Buyer shall indemnify the Company in full against all loss (including loss of profit costs (including the cost of all labour and materials used) damages charges and expenses incurred by the Company in carrying
- out any work in respect of the Goods or otherwise as a result of cancellation 4.5 All designs, sketches, or similar articles supplied by or submitted in co-the Company shall remain the property of the Company and may not by nor used by nor copied or otherwise reproduced by the Buyer without the
- 5. DELIVERY OF GOODS 5.1 Unless otherwise agreed in writing the Company shall deliver the Goods to such delivery address as is specified by the Buyer to the Company at such time as the Goods or part thereof (as the case may be) are ready for delivery.
- 5.2 The Buyer shall be responsible for offloading the Goods at the delivery address and
- 2.1 he stuyer shall be responsible for offloading the Goods at the delivery address shall advise the Company of any local or internal laws, byelaws or rules rela parking or loading of vehicles at the delivery address.
  3. The Buyer shall be responsible for ensuring that access to the delivery address holly by a road with a surface capable of withstanding the weight and size of a constant of the delivery address.
- vehicle carrying the Goods. 5.4 Any dates quoted for delivery of the Goods are appro by shall not be liable for any delay in delivery of the Goods howse caused Time for delivery shall not be of the essence unless previously agreed by

- the Company in writing The Goods may be delivered by the Company in advance of the DeliverD base upon gaining reasonable notice to the Buye. 5.5 Where the Goods are to be delivered in intallments each delivery shall constitute separate contract and failure by the Goodpany to deliver any one or more of the installments in accordance with these Conditions or any claim by the Buyer in respect of any one or more installments shall not entitle the Buyer to treat the Contract of any one or more installments shall not entitle the Buyer to treat the Contract of whole as repudiated
- 5.6 If the Buyer fails for any reason whatsoever to take delivery of the Goods or fails 5.6 If the Bityper faults for any reason whatsoever to take delivery of the Goods or fails to give the Company adequate delivery instructions at the time stands for delivery to the company and the contraction of the time stands for delivery reason of the Company's fault) then without prejude to any other right or remedy available to the Company the Company mus;
  5.6.1 store the Goods until actual delivery and charge the Buyer for the reasonable cost (including insurance) or ferturning the Goods to the Company's premises, storage cost (including insurance) or ferturning the Goods to the Company's premises, storage
- and for transport, packaging and insurance for re-delivery of the Goods; or 5.6.2 sell the Goods at the best price readily obtainable and (after deducting all 5.6.2 sell the Go
- 3.0.4 year inervoices af the best preceived in obstantable and cather deducting all recrossonable storage and selfing expenses over the Price or change the Buyer for the excess over the Price or change the Buyer for any shortfall below the Price or change the Buyer for any shortfall below the Price or short growing and the price of the Buyer of handles during the storage of the Buyer of handles during the Buyer of handles during the storage of the Buyer of handles during the Buyer of the Buyer of handles during the Buyer of handles during the Buyer of the Buyer of

#### 6. RISK AND RETENTION OF TITLE

- 6. RISK AND RETEXTION OF TITLE.
  6. 15 goods supplied by the Company shall be at the Buyer's risk immediately upon.
  6.1 goods supplied by the Company shall be at the Buyer's risk immediately upon.
  The Buyer's behalf or to the Buyer or into custody on the Buyer's sobalf or to the Buyer's often. The Buyer's able effect asks to the full invoice where the goods against all risks to the full invoice value of the goods, such insurance to be effective from the time of delivery until property with the goods and the statement provided.
  6.2 property in the goods supplied beneather worked.
  6.2 property in the goods supplied beneather will pas to the Buyer when full for the goods and the goods and the goods are company for year.
  6.2 the good of the goods are the goods are company for year.
  6.1 the most of the solver of the good and the goods are the goods and the goods are the goods are the goods and the goods are the goods and the goods are t
- payment has been made by the Buyer to the C 6.2.1 the goods of the subject of this contract.
- ther goods the subject to of any other contract between the Buyer and the Company which, at the time of payment of the full price of the goods sold under this contract, have been delivered to the Buyer but not paid for in full. 6.3 until property
- contract, have been deleved to the Buyer but not piad for in full 6.3 until properly in the goods supplied hereunder passes to the Buyer in accordance with the goods are properly as the supplied of the properly for us and shall store the 6.3.1 the Buyer shall hold the goods in a fiduciary capacity for us and shall store the same separately from any other goods in the Buyer's possession and in a men-which enables them to be identified as our goods. 6.3.2 the Buyer shall immediately return the goods to the Company should the

- 6.3.2 the Buyer shall immediately return the goods to the Company should the Companies authorized representative so request. All the necessary incidents associated with a fiduciary relationship shall apply.
  6.4 the Buyer's right to possess the goods shall cease forthwith upon the happening of any of the following events, namely 6.4.1 if the Buyer fails to make payment in full for the goods within the time stipulated in clause 5 hereof.
  6.4.2 if the Buyer, not being a company, commits any act of bankruptcy, makes a proposal to his or the creditors for a compromise or does anything which would proposed to his or the creditors for a compromise or does anything which would contribute which a first proposal to his or the creditors for a compromise or those anything which would contribute which a first proposal to his or the creditors of the presentation.
- 6.4.3 if the Buyer, being a company, does anything or fails to do anything which trator or an administrative receiver or a receiver
- would entile an administrator or an administrator exerciver or a receiver to law possession of any access or which would entile any person to personal a pertition for winding up or to apply for an administration outlet.

  5.5 the Buyer hereby grants to the Company an irrevocable licence to enter at any time any vehicle or permises somed or occupied by the Buyer or in the possession of the Buyer for the purpose of repossessing and excovering any such good the property in which has remained in the Company under paragraph (2) above. The Company shall not not be reportable for and the Buyer will inhermally the Company against liability in respect of damage caused to any vehicle or premises in such repo removal being damaged which it was not reasonably practicable to avoid.
- removat being damaged whinch it was not reasonably practicable to avoid.

  6.6 notwithstanding paragraph (4) hereof and subject to paragraph (5) hereof, the Buyer
  shall be permitted to self the goods to third parties in the normal course of business in
  this respect the Buyer shall act in the capacity of the Companies commission I
  agent and the proceeds of such sale 
  2.6 the shall be being the proceeds of such sale 
  2.6 the shall be being the such sale in trust for us in a manner which enables such proceeds to be
- identified as such, and
- identified as such, and:

  6.6.2 shall not be mixed with other monies nor paid into an overdrawn bank account. The Company, as principal, shall remunerate the Buyer as commission agent a commission depending upon the surplus which the Buyer can obtain over a above the sum, stipulated in this contract of supply which will satisfy the
- Company.

  Of in the event that the Buyer shall sell any of the goods pursuant to clause (5) hereof, the Buyer shall forthwish inform the Company in writing of such sale and of the identity and address of the third party to whom the goods have been said. 6.8 if, before the company of the sale o occume attitive to any inno or muning owner on your topy of the street o
- 6.8.2 take all necessary steps to prevent title to the goods from passing to the landlord of such land or building. 6.8.3 forthwith inform the Company in writing of such affixation and of the address of the land or building concerned. The Buyer warrants to repair and make good
- address of the land or building concerned. The Buyer warrants to repair and make good any damage caused by the afficiation of the goods to or their renoval from any land-building and is indemnify the Company against all loss damage or liability the belief of the land of the belief preperty in the goods has passed to the Buyer under paragraph (3) hereof, the goods or any of them are lost, stolen, damaged or destroyed: 6.9 It le Buyer shall forthwish inform the Company in writing of the fact and or creumstances of such loss, then, damage or destrotector.
- WARRANTIES AND LIABILITY FOR PROUCTS INSTALLED IN THE UK ONLY 7.1 Subject to the following provisions, the Company warrants that the foc-will be free from defects in material and workmanship for a period of 24 months for their delivery to the Buyer, unless a period of different duration is specified in the product installation instructions in respect of that product and/or its specifies.
- warranty terms, or specified components thereof.
  7.2 The warranty in clause 7.1 is given by the Company subject to the following
- 7.2.1 the Company shall be under no liability in respect of any defect in the Goods arising from any information drawing design or specification supplied by the
- Buyer.

  7.2.2 the Company shall be under no liability in respect of any defect arising from fair wear and tear wilful damage negligence abnormal working conditions failure to follow the Company's instructions (whether oral or in writing) misuse or alteration or repair of the Goods without the Company's approval

  7.2.3 the Company shall not be liable for any consequential damage(s) occurred to
- 7.2.5 the Company Stati not to extinct or any consequential stantingers) occurred to the Buyer, or the Buyer's estimators's property, caused by failure of the Company's Goods. Any such costs incurred shall be claimed by the Buyer or the Buyer's estomers' insurance party.
  7.2.4 the above warranty does not extend to parts materials equipment not manufactured by the Company in respect of which the Buyer stall only be entitled to benefit of any such warranty or guarantee as is given by the manufacturer to the
- third party in respect of any Goods other than in the terms made or given by the Company to the Buyer in these Conditions nor shall the Buyer have any authority to inpany to the Buyer in timese Constitutions for small the Buyer nave any autinority immit the Company to provide any service in relation to the Goods. The Buyer shall eminify the Company against all losses, damages, costs, claims, demands, liabilities expenses incurred or suffered by the Company in respect of or arising out of any is statement, representation or warranty made or given by the Buyer in contraventic

- 7.4 The Company's liability to the Buyer for -7.4.1 denth or injury resulting from its own or that of its employees' agents' or subcontrators' negligence; and -7.4.2 durage sufficed by the Buyer as a result of any breach of the obligations implied by Section 12 of The Skale of Goods Act 1979 shall not be limited -7.5 subject as expressly provided in these Conditions all other warrantie conditions or larens whether implied by statute or common law or otherwise are conditions or larens whether implied by statute or common law or otherwise are hereby excluded
- hereby excluded
  7.6 if the Company fails to deliver the Goods for any neason other than any cause
  7.6 if the Company's reasonable control of the Buper's found that then the Company that
  only be lable to the Buyer for and the Company's lability shall be intimed to the
  excess (if any) of the excet to the Buyer (in the cheapers available market) of similar
  goods to replace those not delivered over the Price of the Goods
  7.7 the Buyer shall examine all Goods delivered fortwirth following delivery. Any
- 3.7 The Buyer shall examine all Goods delivered forthwith following delivery. Any claim by the Buyer which is based on any defect in the quality or condition of the Goods or their failure to correspond with specification shall (whether or not delivery is refueled by the Buyer) he norfied to the Company within 7 days from the date of delivery or videor the defect or failure was not apparent on reasonable impections of the control of the Company accordingly the Buyer shall not be entitled to reject the Goods and the Company accordingly the Buyer shall not be entitled to reject the Goods and the Company accordingly the Buyer shall not be entitled to reject the Goods and the Company according with the Contract of the Company according with the Contract in no event shall have no liability for such defect or failure and the Buyer shall be bound to pay the Prize as if the Goods had been delivered in accordance with the Contract In no event shall the Buyer be entitled to reject the understand the Contract of the Company shall be entitled to examine any Goods which are the subject of any claim by the Buyer and to remove such Goods or any part thereoff for testing. Not sets carried out by the Buyer will be recognised by the Company unless carried out survivally in accordance with a method previously agreed or any part thereoff for testing. Not sets arried out by the Buyer will be recognised by the Company unless carried out survivally in accordance with a method previously agreed to any offer the Good and their failure to meet specification is most of any of the Goods which is based on any defect in the quality or condition of the Goods or their failure to meet specification is most of the Goods or their failure to meet specification is most of the Goods or their failure to meet specification is most of the Company and the control of the Goods or their failure to meet specification is most of the Goods or their failure to meet specification is most of the Goods or their failure to meet specification is most of the Buy
- notified to the Company in accordance with these Conditions the Company shall be entitled to repair or replace the Goods (or the part in question) free of charge or at the Company's shall be set of the Company's all be entitled to the Buyer the Price (or a proportionate part of the Price) but the Company's shall have no further liability to the Buyer.
- of the Price) but the Company shall have no further funding to the Buyer.

  7.10 Where failed Goods are returned to the Company and subsequently found to have no fault found or failed due to reason(s) outside these terms and conditions, the Company reserves the right to claim any subsequent costs entailed, for the Buyer.
- the Buyer. 7.11 Without prejudice to the provisions of clauses 7.5, 7.6, 7.7, 7.9 and 7.10 the entire liability of the Buyer under or in connection with the Contract shall not exceed the Price of the Goods
- Price of the Goods.

  7.12 The Company shall not be liable to the Buyer or be deemed to be in breach of the 7.1.2 The Company shall not be liable to the Buyer or be deemed to be in breach of the contract by reason of any delay in performing or any fallure to perform any of the or contract by reason of any delay in performing or any fallure to perform any of the areas beyond the Company's reasonable control Wildhoul limiting the foregoing, the following shall be regarded as causes beyond the Company's reasonable control 17.1.2.1 act of god, explosion, flood, tempest, or inclement weather, fire or
- 7.12.2 war or threat of war, sabotage, insurrection, civil disturb acts, restrictions, regulations, by-laws, prohibitions or measures of any kind on the part
- acts, restrictions, regulations, by-laws, prohibitions or measures of any kind on the of any Governmental, Parliamentary to Local Authority; 7.12.4 imports or exports, regulations or embargos; 7.12.5 strikes, locations or other industrial action or trade disputes (whether employees of the Company or of a flird party); 7.12.6 difficulties no obtaining raw materials, labour, fuel, parts or machinery, 7.1 power faither, faither of tele-communications lines, faither or breakdown of plant, 7.12.8 for multicious stamor.
- 7.12.8 theft or malicious damage;
  7.12.9 defaults for any reason whatsoever of suppliers or sub-contractors of the
- Company, 7.12.10 incompleteness or inaccuracy of any technical information which it is the responsibility of the Buyer to provide

- 8. INSOLVENCY OF THE BUYER
  8. IT is clause agriculture.
  8. It is clause agriculture and include of from becomes bankups or (being a company) corcidincy freque and antividual or firm) becomes bankups or (being a company) corcidincy freque and antividual or firm) becomes bankups or of the purpose of administration or goes into liquidation (otherwise than for the purpose of administration or goes into liquidation (otherwise than for the purpose of Buyer (within the meaning of the Insolvency Act 1986), or
  8.1.2 an encumbrance takes possession or a receiver or manager or administrative receiver administrative is appointed of any of the property or assets of the buyer, or
  8.1.3 the Buyer center takes possession or so carry on beniness mentioned above.
  8.1.4 the Company reasonably apprehends that any of the events mentioned above.
  8.1.4 the Company reasonably apprehends that any of the events mentioned above.
- is about to occur in relation to the Biyer and notifies the Biyer accordingly 8.2.1 clause applies then without prejudice to any other right or remedy available Company the Company shall be entitled to stop any Goods in transic, cancel II contract or suspend any further deliveries under the Contract without any liabil the Buyer and if the Goods have been delivered but not paid for the Price shall become immediately due and payable norwithstanding any previous agreement or the properties of the properties

#### HEALTH AND SAFETY INFORMATION

9. HEALTH AND SAFETY INFORMATION.
The Buyer agrees and undertakes with the company to ensure that the provisions of all instruction manuals including health and safely instructions and any other information that the contract of the con

- 10.1 The Contract is personal to the Buyer which may not assign or dispose of any of its rights or obligations or otherwise delegate any of its obligations under the Contract
- but the written consent of the Company.

  The Company shall be entitled to assign its rights and obligations under the ract and to sub-contract or otherwise delegate any of its obligations under 10.2 The Co
- ed or perr mitted to be given by either party to these Conditions shall be in writing including a facsimile addressed to that other party at is registered office or principal place of business or such other address as may at the relevant time have been notified pursuant to this provision to the party giving the notice and shall be deemed to have been received by the party to whom it was the notice and shall be deemed to have been received by the party to whom it was addressed, if early be itsensitive upon its transmission if during a normal business day and otherwise on the next business day and if earl by post, 72 hours after posting, and otherwise on the next business day and if earl by post, 72 hours after posting, and the control of the conditions and the remainder of the provision in question shall not be affected thereby.
- 10.6 The Contract and these Conditions shall be governed by the laws of England 10.7 10.6 In Contract and these Conditions shall be governed by the laws of Lingland 1. The parties hereby submit to the mon-exclusive jurisdiction of the English cour 10.8 The Buyer shall indemnify the Company for all costs and damages, including attorneys' fees, suffered by the Company as a result of the Buyers actual or threatened breach of these terms and conditions.

  1. INFORMATION

#### INFORMATION The Company will provide the Buyer on request with information as to the prope safe use of the Goods and the Buyer shall at all times obey and comply with the Company's instructions or other information relating to the use of the Goods

Specific product warranty terms are available on request

ns & Conditions may change without prior notice being given, for up to date ns please visit www.rmcylinders.com/terms.