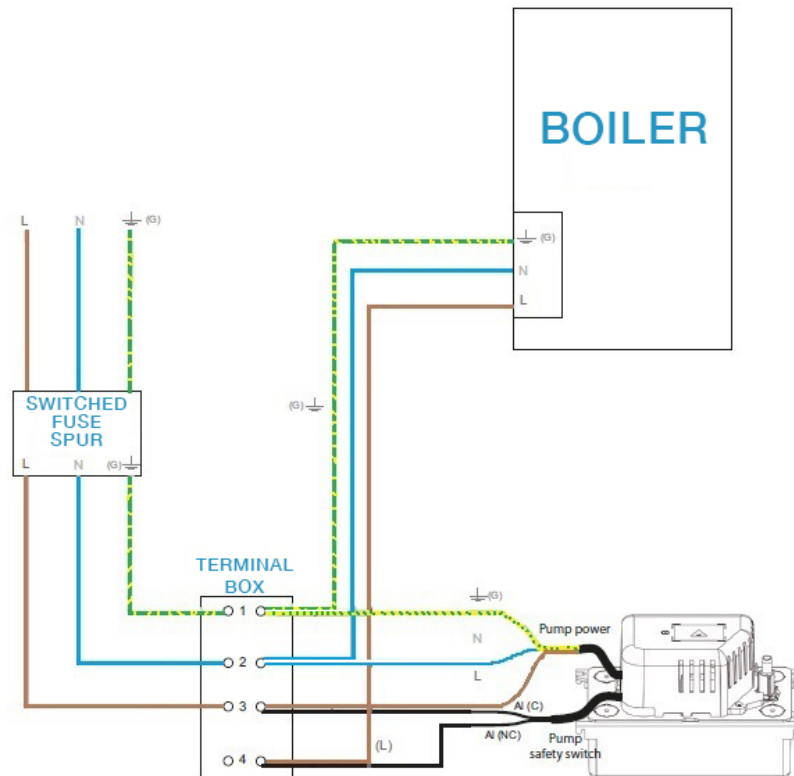


Technical Bulletin



Guide to Connecting the Safety on a Sauermann Condensate Removal Pump Boiler Application

Ensure the power is isolated to all equipment and tested before carrying out the installation.

Step 1 Interrupt the mains feed to the boiler using a **terminal box** or an appropriate connector.

Step 2 Connect the earth, neutral and live from the **switched fuse spur** as shown in the diagram above into terminals 1, 2 and 3.

Step 3 Connect the earth from the **boiler** into terminal 1, the neutral from the **boiler** into terminal 2 and the live from the **boiler** into terminal 4.

Step 4 Connect the earth from the pump into terminal 1, the neutral from the pump into terminal 2 and the live into terminal 3.

Step 5 Connect the two core cable from the pump into terminals 3 and 4.

Step 6 Ensure all connections are correct to the diagram above before switching on the power supply and testing.

For further information visit our website or call **01253 340170**